

# Mk 2 Removable Post

## Installation Instructions

*Read all instructions before beginning installation.*

### Overview

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The Mk 2 Removable Post uses the same bottom spigot and top bracket(s) as the previous model. These instructions cover the key differences and precautions specific to the Mk 2 design.

### Before You Begin

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#### IMPORTANT

Read all steps fully before starting. Pay close attention to the critical measurements noted throughout — incorrect placement can result in damage to internal components.

- Ensure you have the correct headbox for your installation: **145 Headbox** or **125 Headbox** (see measurements in Step 6).
- Gather all required tools and components before starting.
- Work on a clean, flat surface with adequate space around the post.

### Installation Steps

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#### 1. Set the cut line for the track and channel.

Position the cut line for the track and channel approximately **15 mm above** the cut line for the post. This offset helps ensure correct alignment during assembly.

#### 2. Deburr the sidetrack apertures.

Deburr the aperture on both the upper and lower sidetracks at the point where they meet. This ensures the side spline can travel through freely without catching or binding.

#### 3. Set the top stop position.

With the new clamp-type end caps, the top stop can be positioned **10 mm higher** than the previous model. Use the following values depending on your headbox type:

Setting	Value
Top stop (previously 30 mm)	<b>20 mm</b>

If additional head clearance is required, the top post section can also be raised by the same amount.

#### 4. Drill the top channel rivet hole.

##### IMPORTANT

Keep the top channel rivet **80 mm down from the top of the post**. Drilling higher than this will penetrate the piston and cause damage.

#### 5. Secure the bottom spigot.

For a neat finish, use the bottom channel rivet to fix the bottom spigot at your desired height. This conceals the rivet and gives the installation a clean appearance.

#### 6. Verify the top section length.

Confirm the top section length matches your headbox model:

Headbox Model	Top Section Length
145 Headbox	<b>280 mm</b>
125 Headbox	<b>255 mm</b>

### Quick Reference: Critical Measurements

Measurement	Old Value	Mk 2 Value
Track/channel cut line above post cut line	~15 mm	~15 mm (unchanged)
Top stop position	30 mm	<b>20 mm</b>
Top channel rivet from top of post	80 mm	80 mm (unchanged)
Top section — 145 Headbox	280 mm	280 mm (unchanged)
Top section — 125 Headbox	—	<b>255 mm</b>